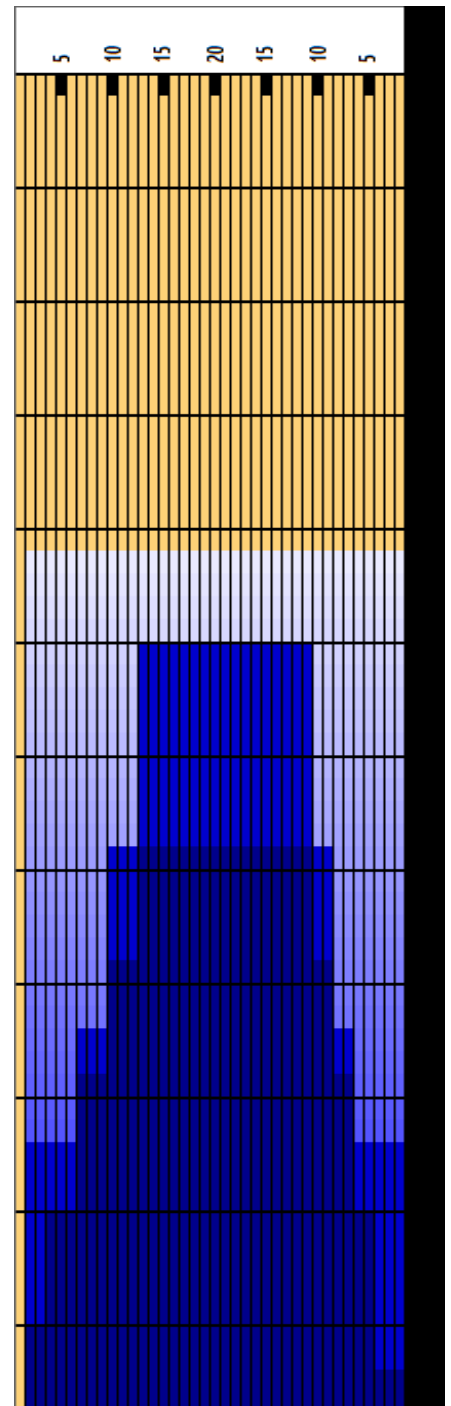


Oil Pattern Distance	39	Reverse Brush Drop	39	Oil Per Board	50 ul
Forward Oil Total	17.05 mL	Reverse Oil Total	13.85 mL	Volume Oil Total	30.9 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	5550
2	2L	5R	1	14	3	A	34	3.9	5.8	1.9	1700
3	4L	5R	2	18	3	A	64	5.8	10.9	5.1	3200
4	7L	7R	2	18	3	A	54	10.9	16.0	5.1	2700
5	10L	9R	2	18	3	A	44	16.0	21.1	5.1	2200
6	13L	11R	2	18	3	A	34	21.1	26.2	5.1	1700
7	2L	2R	0	18	3	A	0	26.2	29.0	2.8	0
8	2L	2R	0	22	3	A	0	29.0	34.0	5.0	0
9	2L	2R	0	26	3	A	0	34.0	39.0	5.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	39.0	35.0	-4.0	0
2	13L	11R	3	22	3	A	51	35.0	25.7	-9.3	2550
3	10L	9R	3	18	3	A	66	25.7	18.1	-7.6	3300
4	7L	7R	2	18	3	A	54	18.1	13.0	-5.1	2700
5	2L	2R	1	14	3	A	37	13.0	11.1	-1.9	1850
6	4L	5R	1	14	3	A	32	11.1	9.2	-1.9	1600
7	2L	2R	1	14	3	A	37	9.2	7.3	-1.9	1850
8	2L	2R	0	14	3	A	0	7.3	0.0	-7.3	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.5	1.44	1	1	1.21	2.8

